

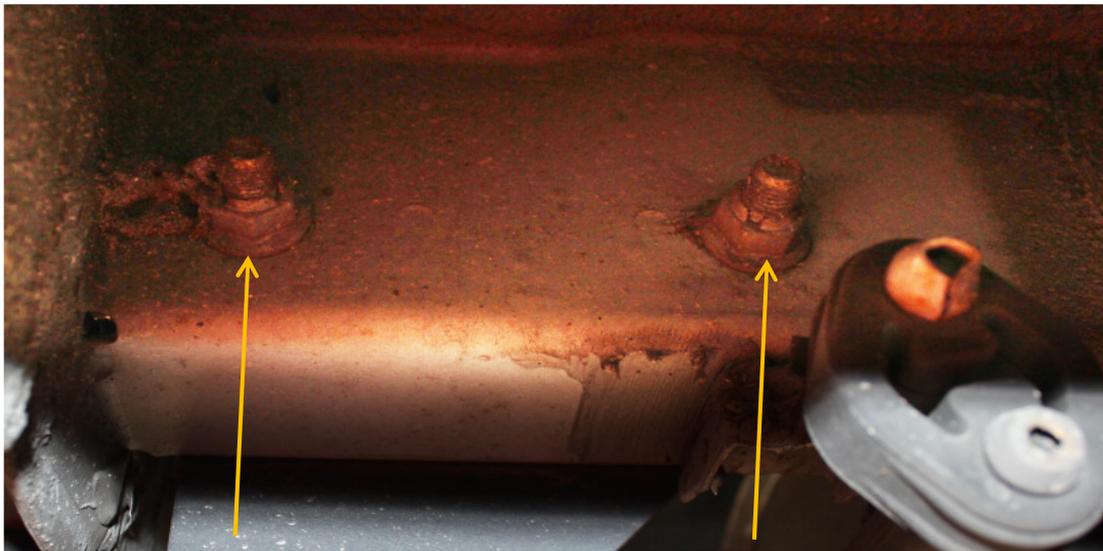
# Mounting instructions Orion step 22 MB Vito

Tools

17 - 18 - 19



Rights side, remove the nuts from towing eye attachment 2x



Left Side: Put Bolts M12x100 in thre same holes 2x , from inside tot outside

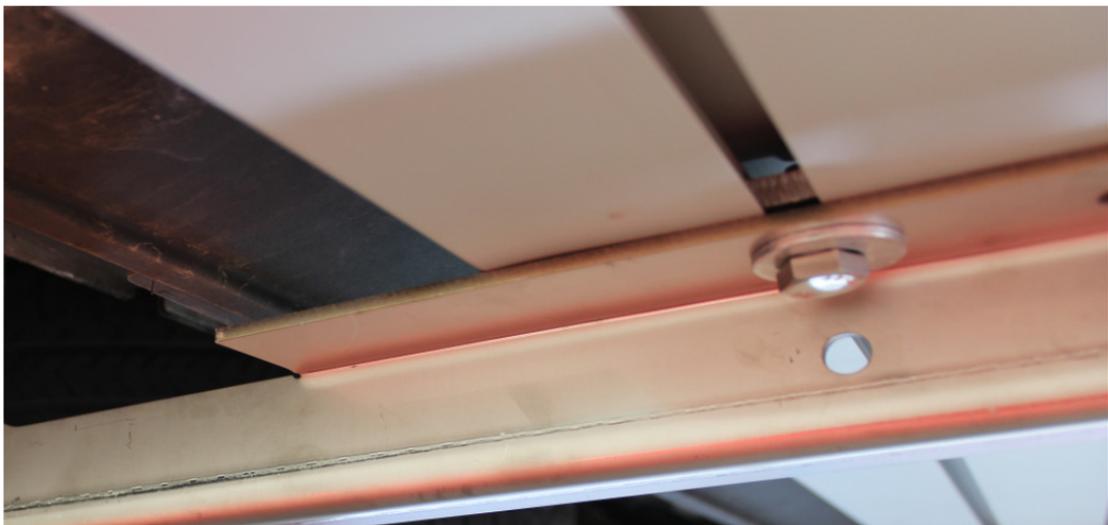


**Place the mounting brackets left and right on the bolts and mount the washers and nuts on it**

**NOTE , DO NOT TIGHTEN YET**



**Place the step on the brackets and tighten the nuts by hand**



Before you fasten everything check if the step is straight and centered.



**Tighten**

M12	Steel	90 NM
M12	Aluminium ( Step)	50 NM

Your step is ready to work

