

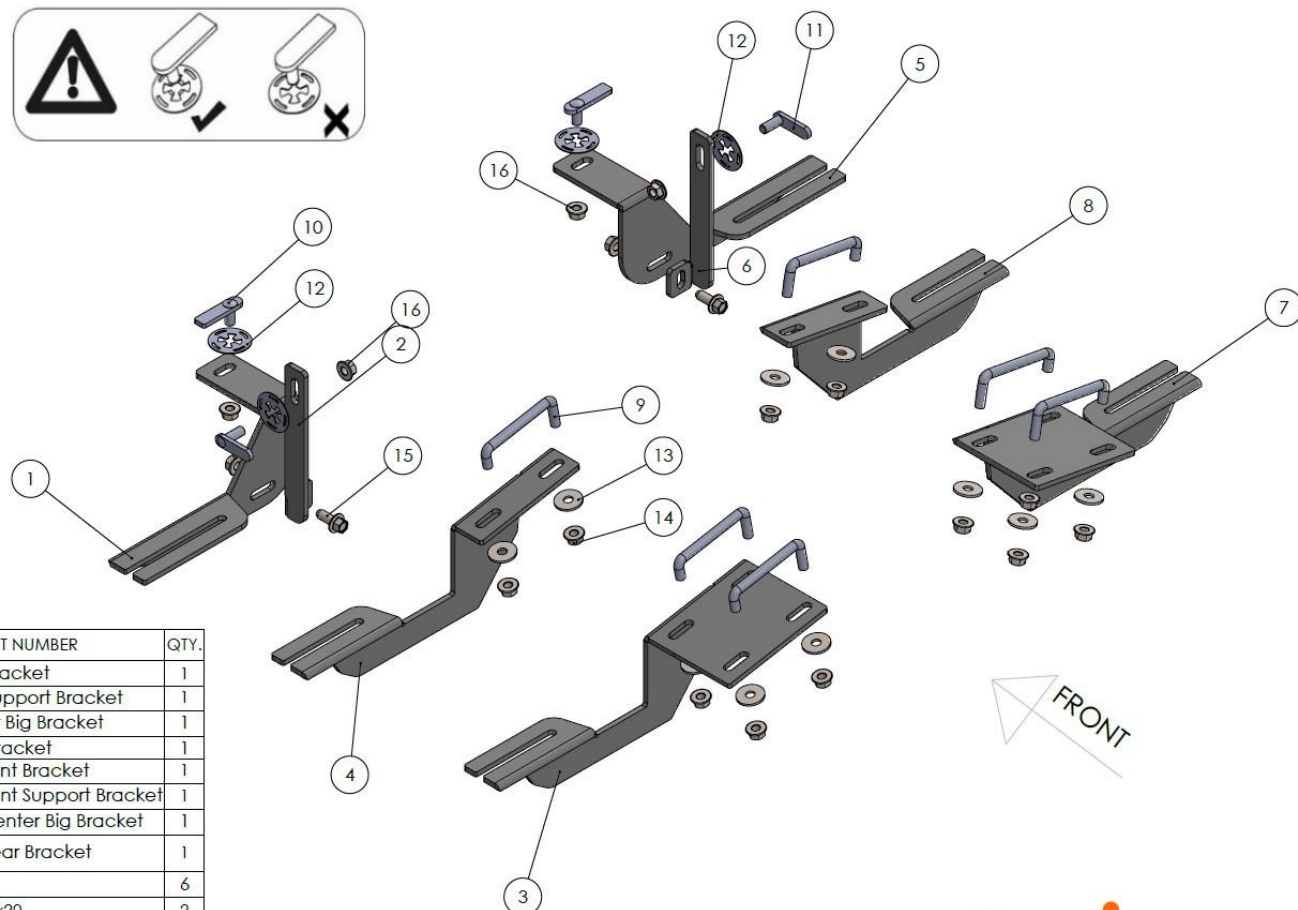
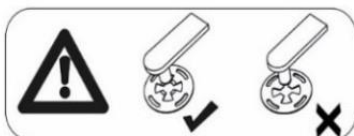
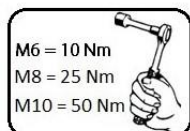


Fiat (E) - Ducato (2006+)
Peugeot (E) - Boxer (2006+)
Citroen (E) - Jumper (2006+)
Opel (E) - Movano (2022+)

INSTALLATION GUIDE



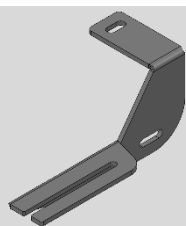
60 min.



ITEM NO.	PART NUMBER	QTY.
1	DriverFront Bracket	1
2	DriverFront Support Bracket	1
3	Driver Center Big Bracket	1
4	Driver Rear Bracket	1
5	PassengerFront Bracket	1
6	PassengerFront Support Bracket	1
7	Passenger Center Big Bracket	1
8	Passenger Rear Bracket	1
9	U Bolt	6
10	HTC 232 - M10x20	2
11	HTC 243 - M10x25(4x12x50)	2
12	HTC 269 - CLIPS (M10)	4
13	M10 - Washer	12
14	M10 - Hex Flange Nut	18
15	M10 x 25 - Hex Flange Bolt	2

orion
automotive

Box Contents



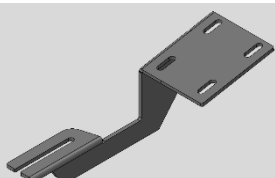
1

DRIVER FRONT BRACKET
x1



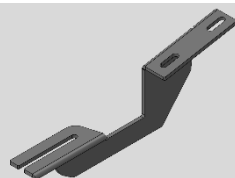
2

DRIVER FRONT SUPPORT BRACKET
x1



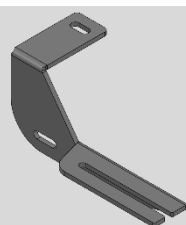
3

DRIVER REAR BIG BRACKET
x1



4

DRIVER CENTER BRACKET
x1



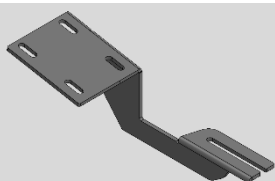
5

PASSENGER FRONT BRACKET
x1



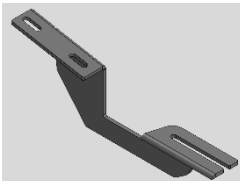
6

PASSENGER FRONT SUPPORT BRACKET
x1



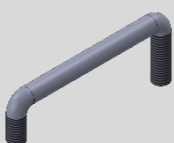
7

PASSENGER REAR BIG BRACKET
x1



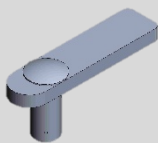
8

PASSENGER CENTER BRACKET
x1



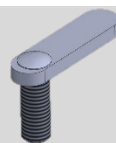
9

U BOLT
x6



10

**HTC 232
(M10x20)**
x2



11

**HTC 243
(M10x25)**
x2



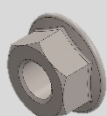
12

**HTC 269
CLIPS M10**
x4



13

M10 WASHER
x12



14

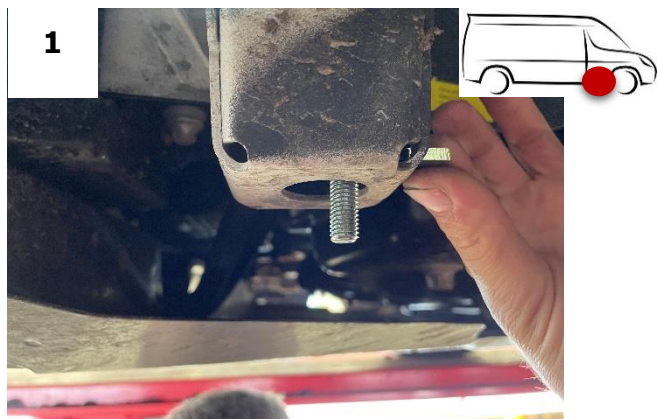
M10 FLANGE NUT
x18



15

M10x25-FLANGE BOLT
x2

Brackets Assembly



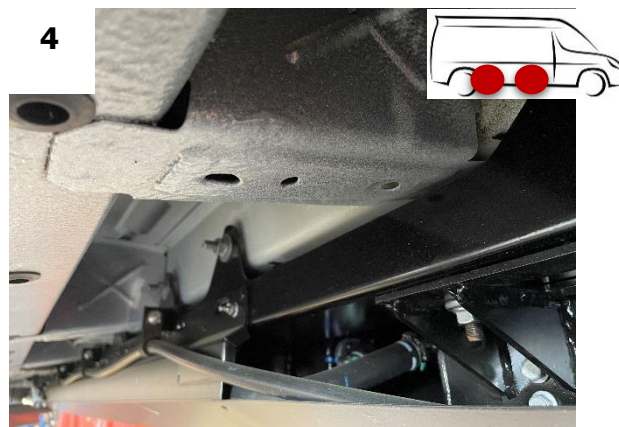
Install the HTC 232.



Install the HTC 243.



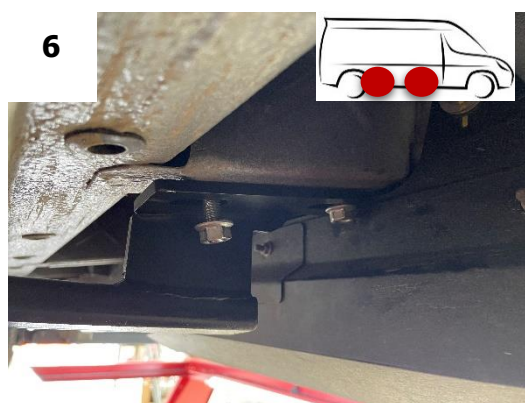
Bracket is mounted as shown.



U bolt junction area.



U bolt is connected as shown.



Place bracket on the U bolt

Depending on exhaust-pipe variant it might be required to change bracket 3 by bracket 7