

3063 DUCATO / JUMPER / BOXER 2007-FITTING INSTRUCTIONS

To mount this product you will need Sikaflex 252 glue, Sikaflex primer and Sikaflex cleaner (not supplied with the kit).

- 1. Place the side bracket on the A-pilar so that the bottom side follows the vertical line on the A-pilar and there is a 5mm gap between outer side of the bracket and the door opening as shown on the picture.
- 2. Mark the hole positions and drill the holes with 4,0mm bit.
- 3. Mark the area of the side bracket. Clean the area and the backside of the bracket with cleaner.
- 4. Apply the primer to the cleaned areas and let it react for 15 minutes.
- 5. Apply Sikaflex 252 on the backside of the side bracket and place it on the a-pilar (at least 3 wide stripes).
- 6. Apply Sikaflex 252 into the holes and mount the side bracket on the pilar with 4,8x19mm screws.
- 7. Seal the sides of the mounting plate with Sikaflex.
- 8. Mount the main bracket on the side brackets by using the 8mm spring washers and nuts.
- 9. Glue the foam tape on both ends of the main bracket as shown on the picture.
- 10. Mount the visor on the main bracket according to the drawing.
- 11. Mount the warning label on a place where the driver can see it. Remember to tighten all screws after few hours drive and every 6 months.

WARNING!

The speed limit for the vehicle with the visor mounted is 130 km/h. If you drive constantly faster than 130 km/h the visor may tear off!



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